

Revised: February 28, 2023

PRODUCT INFORMATION

PRODUCT DESCRIPTION

ELLADUR 4850 Polyaspartic SS is a slower-set coating that gives applicators greater flexibility for flooring applications in a variety of markets. Its improved flow and leveling characteristics further minimize the potential for roller marks, enabling applicators to create a uniform, smooth finish – even on larger floors. Elladur 4850 polyaspartic technology offers a durable coating with excellent ultraviolet and weathering characteristics, as well as good chemical resistance that will cure at low temperatures.

Advantages

- Fast curing - foot traffic in 6 hours
- Roller lines fade away
- 15-20 minute working time - see Application Instructions
- Good chemical resistance, mechanical strength
- Low temperature cure
- High gloss finish

TYPICAL USES

Elladur 4850 is ideal for use in various coating applications where fast cure to service is desired.

- Acceptable for use in high performance architectural applications
- Suitable for use in USDA inspected facilities
- Suitable for use in Canadian food processing facilities
- Food & Beverage (e.g., processing areas, bathrooms, locker rooms, etc.)
- Pharmaceutical (e.g., processing areas, hallways, corridors, etc.)
- Healthcare
- General Industrial/Commercial (e.g., warehouses, automotive showrooms, etc.)

SURFACE PREPARATION

Surface must be clean, dry, and in sound condition. Remove all oil, dust, grease, dirt, loose rust, and other foreign material to ensure adequate adhesion.

- Concrete:** CSP-3
- Epoxy Primer or Basecoat:** Abrade with 60-80 grit paper/screen
- Existing Resinous Floor:** Abrade with 36 grit paper/screen

APPLICATION CONDITIONS

- Temperature:** 35°F (1.7°C) minimum, 120°F (49°C) maximum (air, surface and material)
At least 5°F (2.8°C) above dew point
- (For lower temperature installation contact your Sherwin-Williams representative).
- Relative humidity:** 85% maximum

PRODUCT CHARACTERISTICS

- Color:** Clear (A01), Standard, Safety Red (A66), Safety Yellow (A67), Ultradeep Tint Base (T04) and Custom Colors
- Sheen:** Gloss
- Mix Ratio:** 2:1
- Volume Solids:** 94% ± 2%, mixed (Calculated)
- Weight Solids:** 97% ± 2%, mixed (Calculated)
- VOC (EPA Method 24):** <100 g/L mixed (unreduced)

Recommended Spreading Rate per coat:

	Minimum	Maximum
Wet mils (microns):	6 (150)	15* (375)*
Dry mils (microns):	5.6 (140)	14.1 (350)
~Coverage sq ft/gal (m²/L):	106 (2.7)	251 (6.2)

*Do not apply GP4850A01 (clear) at WFT over 10 mils (250 microns)

Drying Schedule @ 10 mils (250 microns) wet:

	@ 35°F (2°C)	@ 77°F (25°C)
Rel. Humidity	50%	55%
To Touch:	2 hours	1 hour
To Handle:	3 hours	2.5 hours
To Recoat:		
minimum:		6 hours
maximum:		36 hours
Cure to service:		
Water resistance:		3 hours
Foot traffic:		6 hours
Wheeled traffic:		24 hours

If maximum recoat time is exceeded, abrade surface with 36 grit paper or screen prior to recoating.

Drying time is temperature, humidity, and film thickness dependent.

- Pot life:** 384 oz mass 20-25 minutes
- Working time:** 15 minutes
- Sweat-in-time:** None

- Shelf Life:** Part A: 12 months, unopened
Part B: 12 months, unopened
Store indoors at 50°F (10°C) to 90°F (32°C)

Flash Point: 160 F° (71°C), PMCC or SETA, mixed

PERFORMANCE CHARACTERISTICS

- Substrate:** Concrete (CSP-3)
- System Tested:** 1 ct. epoxy primer/basecoat @ 10-12 mils dft
1 ct. Elladur 4850 @ 10-12 mils dft

Test Name	Test Method	Results
Abrasion Resistance	ASTM D 4060	80 m/g loss
Adhesion	ASTM D 4541	425 psi
Direct Impact Resistance	ASTM D 2794	100
Elongation	ASTM D 638	6%
Tensile Strength	ASTM D 638	6,400 psi
Flexibility 1/8" mandrel	ASTM D 1737	Pass
Hardness, Shore D	ASTM D 2240	69
Tear Strength	ASTM D 624	300 ibf/in

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APPLICATION INSTRUCTIONS

1. Add 2 parts resin and 1 part hardener by volume. Mix with low speed drill and Jiffy blade until uniform. Material can be reduced up to 10% in VOC restricted areas (≤ 100 g/L) with Acetone* for extended working time after mixing.

2. Apply Elladur 4850 at spread rate of 106-162 sq. ft. per gallon to yield 10-15 mils WFT using a squeegee. Back roll with a non shedding 3/8" or lower nap roller.

Note: Use dip and roll method in hot and humid conditions. Moisture in the air will accelerate the cure time. Do not exceed 10 minutes between batch to batch mixes to avoid changes at tie in. Use natural breaks to divide sections of the floor.

Required Tools: Drill, Jiffy blade, Squeegee, non shedding 3/8" or lower nap roller with solvent resistant core.

*Other areas (>100 g/L): use Acetone or R7K132 (Reducer No. 132). Choose a reducer that is compliant in your area. Confirm compliance with state and local air quality rules before use.

RECOMMENDED SYSTEMS

	Dry Film Thickness / ct.	
	Mils	(Microns)
Concrete (Polyaspartic):		
1-2 cts Elladur 4850	6.0-15.0	(150-375)
*Concrete (Epoxy Primer):		
1 ct Resuprime 3579	6.0-20.0	(150-500)
1-2 cts Elladur 4850	6.0-15.0	(150-375)
**Concrete (Epoxy Top Coat):		
1 ct Resufloor 3746	6.0-10.0	(150-250)
1-2 cts Elladur 4850	6.0-15.0	(150-375)

*Resuprime 3579 must be abraded if Elladur 4850 has not been applied within the PDS specified recoat window. Use 60-80 grit paper/screen.

**Resufloor 3746 must be abraded if Elladur 4850 has not been applied within the PDS specified recoat window. Use 60-80 grit paper/screen.

ORDERING INFORMATION

Packaging: Part A: 1 gallon (3.78L) in a gallon (3.78L) container
Part B: 1 gallon (3.78L) in a gallon (3.78L) container

Weight: 10.05 \pm 0.3 lb/gal ; 1.20 Kg/L
mixed, may vary by color

CHEMICAL RESISTANCE

For comprehensive chemical resistance information, consult the Chemical Resistant Guide and contact your Sherwin-Williams representative.

TINTING

Can be tinted with GIS and HPF Universal colorants. For Universal colorants use one pint per 1-gallon mix of GP4850A01 (Clear) for most colors, and two pints per 1-gallon mix for White, Bright Yellow, Light Gray, and Rotunda Red.

CLEANUP

Clean up mixing and application equipment immediately after use, in VOC restricted areas (VOC ≤ 25 g/L, or $\leq 3\%$) with Acetone**. Observe all fire and health precautions when handling or storing solvents.

**Cleanup: Other, less restrictive areas, use Acetone or MEK. Choose a cleaner that is compliant in your area. Confirm compliance with state and local air quality rules before use.

PERFORMANCE TIPS

- Coating is a fast cure material, mixing and installation crews must be organized accordingly.
- Light colors may require a second coat to achieve hiding.
- Slab on grade requires vapor/moisture barrier.
- Rapid cure. Do not mix more material than can be applied in 20-25 minutes.
- Strictly adhere to published coverage rates.
- This coating though resistant, is not a guarantee against tire staining. Vehicular tires from cars and trucks to tractors and boat trailers are varied and have the potential to leave a stain under certain conditions. Place rubber mats or carpet pieces under the tires to avoid the issue.

SAFETY

Refer to the SDS sheet before use.

Published technical data and instructions are subject to change without notice. Contact your Sherwin-Williams representative for additional technical data and instructions.

MAINTENANCE

Occasional inspection of the installed material and spot repair can prolong system life. For specific information, contact your Sherwin-Williams representative.

DISCLAIMER

The information and recommendations set forth in this Product Data Sheet are based upon tests conducted by or on behalf of The Sherwin-Williams Company. Such information and recommendations set forth herein are subject to change and pertain to the product offered at the time of publication. Consult your Sherwin-Williams representative to obtain the most recent Product Data Information and Application Bulletin.

WARRANTY

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